



GUNSMITHING *PRICING GUIDE*

Please note, all prices reflect labor only unless otherwise specified. Prices and wait times are estimates subject to change dependent on project requirements. We will contact you if the cost exceeds the listed price or original quote.

We operate on a first come first served basis, and our wait times reflect this. On occasion we will accept expedited jobs at our discretion. Expedited jobs will be subject to an additional fee.

GENERAL GUNSMITHING

FIREARM APPRAISAL \$25.00

SHOP RATES (Billed In 15 Minute Increments):

Minimum Shop Fee \$20.00
General Bench Work \$80.00/hour
General Machine Work \$100.00/hour

Expedited Work Order +\$40.00

(Requires gunsmith approval, this is a same day service, limited to certain types of work)

GENERAL CLEANING & INSPECTION (Field Strip, Inspection, Cleaning) :

All Firearm Platforms \$50.00

For Members (Once a Year) FREE

(Includes basic field strip, cleaning, checking for worn or broken parts, lubricate, and safety function test)

PRO TOTAL DCOA: (Total disassemble, clean, oil, and assemble. Includes Safety functions test)

Pistols, Pump and Single Barrel Shotguns, Bolt Action Rifles \$75.00

AR-15, AR-10 Platforms, Modern Semi-auto Shotguns \$85.00

Suppressor Hosts & Excessively Fouled \$150.00

Vintage (Older than 100 years) \$150.00+

SAFETY, FUNCTION, & FIRE: "Is my gun safe to shoot?"

Headspace, Safety & Function Check, Test Fire \$50.00*

*(*Service does not include ammo costs, customer can provide, typical testing requires 5-10 rounds, IIS may not be able to provide some calibers)*



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MUZZLE DEVICES: *Indexing included*

Installation	\$50.00
Pin & Weld	\$125.00
Pin & Weld Removal	\$75.00

**Additional charges may apply if muzzle brake work requires the disassembly and reassembly of the firearm.*

SIGHTS: *Includes Bore Sighting*

Install One Dovetails (Glock Style Sights)	\$40.00
Install Two Dovetails	\$60.00
Install & Stake In (1911 Style)	\$100.00
Machining/Hand Fitting Sights	\$100.00
Revolver Style Target Sights (S&W Style Sights)	\$100.00

OPTICS & ELECTO OPTICS: *Includes Bore Sighting*

Mount Red Dot (Loctite & Torqued)	\$40.00
Standard Scope Mount (Base, Rings, Optics, Loctite, Torqued)	\$50.00
Precision Scope Mount	\$80.00

(Base, Rings, Optic, Lapping Rings, Precision Leveling, Personalizing Eye Relief (done during submission), Loctite, Torqued)

- Customers that purchase a firearm, base/rings/mount, and optic can receive a "Standard Scope Mount" for FREE. (To qualify customer must purchase the complete setup at IIS)

Range Zero Optic (Max distance 100yds)	\$75.00*
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*(*Service does not include ammo costs, customer can provide, typical testing requires 10-15 rounds, IIS may not be able to provide some calibers, target grouping provided)*

BASIC MACHINING: *(Pricing below is in addition to total machining time at the general machine rate and benchwork hours for any disassembly and reassembly)*

Drill & Tap	\$20.00/Hole
Drill & Tap Blind Hole (Not through holes)	\$40.00/Hole
Barrel Thread & Crown	\$200.00
Crowning	\$100.00
Stripped, Seized, or Broken Screw Removal	\$50.00/Screw



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STOCK WORK: *(Price list below plus the accumulated benchwork at the general benchwork rate)*

Free Float Barrel Channel	\$100.00
Glass Bedding the Action	\$125.00
Recoil Pad Installation	\$75.00
Sling Swivel Install	\$60.00

SUPPRESSOR INSTALLATION:

(Prices do not include muzzle/QD device installation, or barrel threading/crowning. See prices for "Muzzle Devices" and "Basic Machining" above.)

(Work includes timing/indexing, often requires machining barrel shoulder to reduce the need for shims and creates a more solid connection. Barrel and suppressor are tested for concentric connection to reduce the risk of baffle strikes.)

Pistols	\$80.00
Bolt Action Rifles	\$60.00
AR Style Platforms	\$120.00

(AR platforms requires several adjustments to gas or piston system, results will vary between different ammunitions. May require different parts like buffer weights, buffer springs, adjustable gas blocks, etc. Parts are not included. Test firing is required for AR platforms. Service does not include ammo costs, customer can provide, typical testing requires 10-15 rounds, IIS may not be able to provide some calibers.)

CUSTOM GUNSMITHING

TRIGGER SERVICES: *(Install "Drop-In" Trigger Kit -Trigger kit not included)*

Common Manufactures	\$75.00
Less Common Manufactures	\$100.00
Enhanced Trigger Job	\$160.00
Cajun Trigger Job	\$160.00
Forced Reset Trigger	\$75.00
Safety Selector	\$150.00

(Depending on model can be done with or without trigger kit. Includes custom fitting, adjustments, possible part upgrades, friction surface polishing, safety inspection, etc. to get desired trigger pull weight and feel. Results will vary. Parts not included)



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REVOLVERS:

Install Spring Kit	\$75.00
Revolver Enhanced Trigger Job	\$160.00
<i>(Trigger parts friction surface polishing, minor timing adjustments, performance spring kit installed, safety inspection, etc. <u>to get desired trigger pull weight and feel</u>. Results will vary. Parts not included)</i>	
Pinned Front Sight	\$80.00
Rear Sight Install	\$60.00
Re-Barrel <i>(Parts not included)</i>	\$200.00
Chamfer Chamber Mouths	\$150.00
Bob Hammer	\$100.00+Benchtime

HAMMER FIRE PISTOLS:

Polished Feed Ramp	\$60.00
Fitting Safety	\$70.00
Fitting Trigger	\$50.00
Fitting Barrel	\$150.00
Novak Cut	\$175.00
Magwell Fitting	\$125.00

AR PLATFORMS:

"I built my own AR and it won't cycle" Fix	\$100.00+Benchtime
<i>(This service does not include the replacement of wrong/incompatible parts that need to be replaced. Check specs, torques, alignments, cycling system, ejection, test firing, and the function and safety check. Service does not include ammo costs, customer can provide, typical testing requires 10-15 rounds, IIS may not be able to provide some calibers)</i>	
Handguard Swap (No changes to gas system)	\$80.00
Handguard Swap (Free float, new gas system install, parts not included)	\$120.00
Build Complete Upper	\$150.00
Build Complete Lower	\$100.00
Build Complete AR	\$250.00
Barrel Swap (All NFA rules apply. Pin & Weld if required not included)	\$125.00
Install Back Plate Sling Attachments	\$50.00
Rail Mount Accessories	\$20.00/Item
California Compliance Swap <i>(Parts not included)</i>	\$100.00

AK VARIANTS:

AK Trigger Installation	\$75.00+Benchtime
Pistol Brace Conversion	\$75.00
Furniture Swap	\$75.00



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BOLT ACTIONS:

Trigger Adjustments	\$40.00
Re-Barrel	\$325.00
Install/Fit Chassis	\$80.00+Benchtime

LEVER ACTION:

Smoothing Action	\$80.00+Benchtime
<i>(Trigger/action parts friction surface polishing, safety and function test, etc. Results will vary. Parts not included)</i>	
Accessory Install	\$60.00
Re-Barrel/Mag Tube	\$375.00

SHOTGUNS:

Swapping Mag Tube	\$75.00
Furniture Swap	\$80.00
Replace/Install Bead Sight	\$75.00
Shorten Shotgun Barrel <i>(All NFA rules apply)</i>	\$100.00
Shorten Double Barrel Shotgun <i>(All NFA rules apply)</i>	\$175.00
Re-Stroke Remington 870 Style Shell Stops	\$50.00
Removal of Seized Choke Tubes	\$65.00+Benchtime
Choke Tube Conversion	\$200.00/Barrel
<i>(Cut tube, ream and tap, thread, reface and true barrel opening, install chokes, chokes not included. *Requires proper barrel thickness/dimensions. Not applicable to all barrels.)</i>	



TERMS & CONDITIONS

GUNSMITHING POLICIES AND RELEASE OF LIABILITIES

No completion date can or will be given on any project. However, upon request, an approximation of the estimated time to completion may be given at the discretion of an IIS gunsmith. This estimated time to completion is non-binding and may change at any time due to extenuating factors without any notification to the customer. IIS reserves the right to process and complete work orders in whatever order it sees fit solely based on its own discretion. IIS reserves the right to accept or reject any work order.

All work orders are subject to shop rates/prices as provided in store and at www.iishooting.com/smithing-services. Rates/prices are subject to change.

IIS gunsmiths will provide periodic updates on your project upon request. The customer may inquire as to the status of the work order by **email at any time, gunsmithing@iishooting.com**. The customer may at any time request the work order be returned prior to completion. At the discretion of the IIS gunsmiths, we will access the proper fee for the work already performed. IIS reserves the right to retain possession of the items on the work order until it has been fully compensated for the work, services, and parts it has provided. Customers will be notified by email and a phone call when the work order is completed.

The Customer acknowledges that they have voluntarily requested IIS to perform activities which may include, and are not limited to, modifications and/or alterations to a firearm which may affect various safety systems. **Customer is aware that alterations and/or modifications of guns may be hazardous.** Customer is voluntarily requesting that these activities take place with full knowledge of the dangers involved which may include death, dismemberment, or other injuries. By submitting this work order, the customer acknowledges and accepts all associated risks. **Customer releases IIS from any and all liability** for any alterations or modifications that were made at the customer's request.

Customer is informed, understands, and acknowledges that any alterations and/or modifications requested by the customer to be performed on a firearm, pursuant to the Work Order, **may release the Manufacturer from any warranty**, or liability for any accident should any occur.

Customer is informed, accepts, and understands by reading and signing this work order, that by requesting that these changes occur, customer is also **releasing the gunsmith; both individually and IIS, from any liability** should any accident occur because of the work performed by the gunsmith.

Unless other arrangements are made, in writing via email, any completed **work order left at IIS for more than 60 days** will be **considered abandoned and may be sold** to cover expenses.

IIS takes all precautions to protect and preserve all firearm finishes and parts, but due to the nature of some work orders, firearms or parts, may be placed in vices, clamped, heated, drilled on, grinded, sanded, removal of material, prided, pressed, exposed to chemicals, or other activities that may inadvertently affect its finishes, cause scratches, dimple the metal, or smudge. IIS and its gunsmiths will not be responsible for these changes due to the working requirements and the priority to perform the work order. If the work requested by the customer has affects to parts or finishes, the **work to correct the finishes will be at an extra cost to the customer**. IIS will not discount, return, or replace parts that had to undergo any like activities to be installed. (ie.- sight press marks on sights).

I HAVE READ THIS DOCUMENT AND UNDERSTAND IT FULLY. I FURTHER UNDERSTAND THAT BY SIGNING THIS RELEASE, I VOLUNTARY SURRENDER CERTAIN LEGAL RIGHTS.