

Please note, all prices reflect labor only unless otherwise specified. Prices and wait times are estimates subject to change dependent on project requirements. We will contact you if the cost exceeds the listed price or original quote.

We operate on a first come first served basis, and our wait times reflect this. On occasion we will accept expedited jobs at our discretion. Expedited jobs will be subject to an additional fee.

# GENERAL GUNSMITHING

SHOP RATES:	
Minimum Shop Fee	\$40.00
General Bench Work	
General Machine Work	
General Machine Work	9100.00/110u1
Expedited Work Order	+\$40.00
(Requires gunsmith approval, this is a same day service, limited to certain types of work)	1740.00
(Nequires guissiniti approval, this is a sume day service, infliced to certain types of work)	
PRO DETAIL CLEANING & INSPECTION:	
All Firearm Platforms	\$50.00
For Members (Once a Year)	
(Includes basic field strip, cleaning, checking for worn or broken parts, lubricate, and safety for	unction test)
TOTAL DCOA: (Total disassemble, clean, oil, and assemble. Includes Safety ful	nctions test)
Pistols, Pump and Single Barrel Shotguns, Bolt Action Rifles	\$75.00
AR-15, AR-10 Platforms, Modern Semi-auto Shotguns	
Suppressor Hosts & Excessively Fouled	\$150.00
Vintage (Older than 100 years)	
	,
SAFETY, FUNCTION, & FIRE: "Is my gun safe to shoot?"	
Headspace, Safety & Function Check, Test Fire	\$50.00*
(*Service does not include ammo costs, customer can provide, typical testing requires 5-10	•
able to provide some calibers)	Tourist, no may not be
able to provide some cambers,	



SHOP RATES.



MUZZLE DEVICES: Indexing included	
Installation	. \$40.00
Pin & Weld	. \$125.00
Pin & Weld Removal	\$40.00
Pro Custom Brake	\$150.00
(Contoured to barrel, timed & indexed, Cerakoted, custom look, typically 60%+ less felt recoil, <u>mate</u> <u>not included</u> )	erial and parts
SIGHTS: Includes Bore Sighting	
Install One Dovetails (Glock Style Sights)	\$40.00
Install Two Dovetails	
Install & Stake In (1911 Style)	\$80.00
Machining/Hand Fitting Sights	\$100.00
Revolver Style Target Sights (S&W Style Sights)	\$100.00
OPTICS & ELECTO OPTICS: Includes Bore Sighting  Mount Red Dot (Loctite & Torqued)	\$50.00 \$80.00 Standard
Scope Mount" for FREE. (To qualify customer must purchase the <u>complete</u> setup as	1 113)
Range Zero Optic (Max distance 100yds)	
BASIC MACHINING:	
Drill & Tap	\$20.00/Hole
Drill & Tap Blind Hole (Not through holes)	. \$40.00/Hole
Barrel Thread & Crown	\$200.00
Crowning	\$100.00
Stripped, Seized, or Broken Screw Removal	\$50.00/Screw





### STOCK WORK:

Crack Repair	\$60.00+
Free Float Barrel Channel	\$100.00
Glass Bedding the Action	\$125.00+
Pillar Bedding the Action	
Recoil Pad Installation	
Length of Pull Adjustment (Wood)	\$125.00
Length of Pull Adjustment (Synthetic)	\$150.00
Sling Swivel Install	=

### SUPPRESSOR INSTALLATION:

(Prices do not include muzzle/QD device installation, or barrel threading/crowning. See prices for "Muzzle Devices" and "Basic Machining" above.)

(Work includes timing/indexing, often requires machining barrel shoulder to reduce the need for shims and creates a more solid connection. Barrel and suppressor are tested for concentric connection to reduce the risk of baffle strikes.)

Pistols	\$80.00
Bolt Action Rifles	\$100.00
AR Style Platforms	\$120.00

(AR platforms requires several adjustments to gas or piston system, results will very between different ammunitions. May require different parts like buffer weights, buffer springs, adjustable gas blocks, etc. Parts are not included. Test firing is required for AR platforms. Service does not include ammo costs, customer can provide, typical testing requires 10-15 rounds, IIS may not be able to provide some calibers.)

# CUSTOM GUNSMITHING

## **STRIKER FIRED PISTOLS:**

Install "Drop-in" Trigger Kit: (Trigger kit not included)	
Common Manufactures	\$75.00
Less Common Manufactures	\$95.00
Enhanced Trigger Job	\$120.00
(Dans a diameter and all and be described as with a suith subtries a bit to all described as Ethion	

(Depending on model can be done with or without trigger kit. Includes custom fitting, adjustments, possible part upgrades, friction surface polishing, safety inspection, etc. to get desired trigger pull weight and feel. Results will very. Parts not included)





Stippling	. \$200.00+
Undercut	. \$85.00
Decking Slide/Optic Cut	. \$240.00
(Limited to certain models and compatible optics. Must provide optic and complete pistol. Servic	e includes milling,
drill & tap 2 holes, Cerakoting, mounting optic Loctite and torquing, and bore sighting)	
REVOLVERS:	
Install Spring Kit	. \$50.00
Revolver Enhanced Trigger Job	
(Trigger parts friction surface polishing, minor timing adjustments, performance spring kit instal	led, safety
inspection, etc. <u>to get desired trigger pull weight and feel</u> . Results will very. Parts not included)	
Pinned Front Sight	
Rear Sight Install	
Trigger Contour	\$75.00
Re-Barrel (Parts not included)	\$200.00
Chamfer Chamber Mouths	\$65.00
Bob Hammer	\$75.00
Pro Revolver Enhancement Package	\$250.00
(Includes Pro Detail Cleaning and Inspection, Revolver Enhanced Trigger Job, Chamfering Chamb	•
(Includes Pro Detail Cleaning and Inspection, Revolver Enhanced Trigger Job, Chamfering Chamb installation of extra length firing pin. Results will very. Parts not included)	•
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HAMMER FIRE PISTOLS: Hammer Fire Trigger Job/Trigger Kits (Install aftermarket trigger kits for hammer fire pistols, including safety & function check, parts/Hammer Fire Enhanced Trigger/Action Job (Trigger/action parts friction surface polishing, performance spring kit installed, polished feed rasafety inspection, etc. to get desired trigger pull weight and feel. Results will very. Parts not included Polished Feed Ramp Fitting Safety	er Mouths, and  . \$95.00 kits not included) \$185.00 amp, tune extractor, uded) \$60.00 \$70.00
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HAMMER FIRE PISTOLS: Hammer Fire Trigger Job/Trigger Kits	er Mouths, and  . \$95.00 kits not included) \$185.00 imp, tune extractor, ided) \$60.00 \$70.00 \$50.00 \$150.00 \$175.00
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HAMMER FIRE PISTOLS: Hammer Fire Trigger Job/Trigger Kits	. \$95.00 kits not included) \$185.00 mp, tune extractor, uded) \$60.00 \$70.00 \$150.00 \$150.00 \$125.00 \$240.00
HAMMER FIRE PISTOLS: Hammer Fire Trigger Job/Trigger Kits	. \$95.00 kits not included) \$185.00 mp, tune extractor, uded) \$60.00 \$70.00 \$150.00 \$150.00 \$125.00 \$240.00





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"I built my own AR and it won't cycle" Fix	\$100.00
(This service does not include the replacement of wrong/incompatible parts that need to be replacement)	aced. Check specs,
torques, alignments, cycling system, ejection, test firing, and the function and safety check. Serv	ice does not
include ammo costs, customer can provide, typical testing requires 10-15 rounds, IIS may not be	able to provide
some calibers)	
Install Enhanced Mil-Spec Trigger/Drop-In	
Install Binary/Gunsmith Fit Trigger	\$95.00
Handguard Swap (No changes to gas system)	\$40.00
Handguard Swap (Free float, new gas system install, parts not included)	\$65.00
Build Complete Upper	. \$75.00
Build Complete Lower	. \$75.00
Barrel Swap (All NFA rules apply. Pin & Weld if required not included)	. \$65.00
Install Back Plate Sling Attachments	. \$50.00
Caliber Change	
(Requires parts not included, may require depending on caliber: barrel, new gas system, new bu	•
components, magazine, etc. All NFA rules apply. Pin & Weld if required not included. Cycle, fund	
check)	
Rail Mount Accessories	\$30.00/Item
California Compliance Swap (Parts not included)	\$85.00
AK VARIANTS:	
AK Trigger Installation	\$75.00
Enhanced AK Trigger/Action Job	\$200.00
(Trigger/action parts friction surface polishing, add bolt hold open, replace recoil spring with per	
lighten trigger and reduce pre-travel, bullet guide, safety and function test, etc. Results will very.	Parts not included)
Pistol Brace Conversion	. \$75.00
Safety Lever Hold Bolt Open	. \$60.00
Furniture Swap	\$75.00
BOLT ACTIONS:	
After Market Trigger Installation	. \$75.00
Enhanced Bolt Action Trigger Job	
(Trigger parts friction surface polishing, lighten trigger and tested to the desired pull weight, safe	ety and function
test, etc. Results will very. Parts not included)	
Trigger Adjustments	ć 40 00
80 7	. \$40.00





Inlet Stock and Action Fitting	\$80.00+ \$500.00
LEVER ACTION:	
Trigger Job	. \$75.00
Smoothing Action	
(Trigger/action parts friction surface polishing, safety and function test, etc. Results will very. Pa	rts not included)
Accessory Install	\$60.00
After Market Sights	\$75.00
Re-Barrel/Mag Tube	\$375.00
SHOTGUNS:	
Swapping Mag Tube	
Furniture Swap	
Trigger Kit Install	
Double Barrel Trigger Job	\$160.00
Accessory Install	
Replace/Install Bead Sight	
Shorten Shotgun Barrel (All NFA rules apply)	\$85.00
Shorten Double Barrel Shotgun (All NFA rules apply)	
Dent Removal on Raised Ribs	\$50.00/per
Rebuild/Fab Firing Pin	\$125.00
Re-Stake Remington 870 Style Shell Stops	\$50.00
Polish Chamber/Forcing Cone (12g & 20g)	\$85.00+
Polish Bore (12g Only)	\$125.00
Removal of Seized Choke Tubes	\$65.00
Choke Tube Conversion	
(Cut tube, ream and tap, thread, reface and true barrel opening, install chokes, chokes not include proper barrel thickness/dimensions. Not applicable to all barrels.)	ded. *Requires





## TERMS & CONDITIONS

### **GUNSMITHING POLICIES AND RELEASE OF LIABILITIES**

**No completion date can or will be given** on any project. However, upon request, an approximation of the estimated time to completion may be given at the discretion of IIS. This estimated time to completion is non-binding and may change at any time due to extenuating factors without any notification to the customer. IIS reserves the right to process and complete work orders in whatever order it sees fit solely based on its own discretion. IIS reserves the right to accept or reject any work order.

IIS will provide periodic updates on your project upon request. The customer may inquire as to the status of the work order by **email at any time**, **gunsmithing@iishooting.com**. The customer may at any time request the work order be returned prior to completion. IIS will access the proper fee for the work already performed based on IIS discretion and the rates and terms agreed upon previously by IIS and the customer. IIS reserves the right to retain possession of the work order until it has been fully compensated for the work, services, and parts it has provided.

The Customer acknowledges that they have voluntarily requested IIS to perform activities which may include, and are not limited to, modifications and alterations to a firearm which may affect various safety systems. **Customer is aware that alterations and modifications of guns may be hazardous**. Customer is voluntarily requesting that these activities take place with full knowledge of the dangers involved which may include death, dismemberment, or other injuries. Customer hereby agree to accept any and all risks and verify this statement by placing this work order. **Customer releases IIS from any and all liability** for any alterations or modifications that were made at the customer's request.

Customer is informed, realize, and understand that any alterations which I have requested to be done to my firearm, pursuant to the Work Order, may release the Manufacturer from any warranty, or liability for any accident should any occur.

Customer is informed, accepts, and understands by reading and signing this work order, that by requesting that these changes occur, customer is also **releasing the gunsmith**; **both individually and IIS, from any liability** should any accident occur because of the work performed by the gunsmith.

Unless other arrangements are made, in writing, any jobs left in the shop for more than 60 days after phoned or emailed notification of job completion and request for payment of balance will be considered abandoned and may be sold to cover expenses.

IIS takes all precautions to protect and preserve all firearm finishes and parts, but due to the nature of some work orders, firearms or parts, may be placed in vices, clamped, heated, drilled on, grinded, sanded, removal of material, prided, pressed, exposed to chemicals, or other activities that may inadvertently affect its finishes, cause scratches, dimple the metal, or smudge. IIS and its gunsmiths will not be responsible for these changes due to the working requirements and the priority to perform the work order. If the work requested by the customer has affects to parts or finishes, the work to correct the finishes will be at an extra cost to the customer. IIS will not discount, return, or replace parts that had to undergo any like activities to be installed. (ie.- sight press marks on sights).

I HAVE READ THIS DOCUMENT AND UNDERSTAND IT FULLY. I FURTHER UNDERSTAND THAT BY SIGNING THIS RELEASE, I VOLUNTARY SURRENDER CERTAIN LEGAL RIGHTS.

